

# Quality Repair of Manufacturing Equipment

Don't see what you are looking for? Give Us A Call!



SOUTHGATE, MI ● TAYLOR, MI ● KOKOMO, IN ● LAWTON, OK ● ROCKY HILL, CT ● OAKVILLE, ON  
MONTREAL, QC ● SALAMANCA, MX ● APODACA, MX ● UNITED KINGDOM ● CZECH REPUBLIC ● BELGIUM

## PROGRAMMABLE LOGIC CONTROLLERS

K+S has over 300 fully functional test stands which allows our Technicians the ability to fully system test every repair. This ability allows us to simulate how the unit will perform within a plant environment along with being able to check for elevated temperature faults.

### Allen Bradley

PLC – 1774 Series

### PLC-2 Family

PLC 2 Mini, 2/05, 2/15  
2/16, 2/17, 2/20, 2/30

### PLC 3 Family

PLC-3 & 3/10

### PLC 4 Microtrol

### PLC 5 Family

5/10, 5/11, 5/12  
5/15, 5/20, 5/25, 5/30  
5/40, 5/40L, 5/60,  
5/60L, 5/80

### PLC-5/250 Pyramid

### SLC Family

100, 150 & 500

### Micrologix Series

1000 & 1500

### Peripheral Items

1791 Series I/O

1770-SA

1770-SB

2700 Series

2755 Barcode Family

2803 Vision System

All Starlinks

Advisor

Advisor 2

Advisor 2+

Intelligent Antenna

Intelligent Panel System

M-10 Mass Storage

M-11 Mass Storage

M-12 Mass Storage



### AUTOMAX / RELIANCE

AMX 6010, 6011, 7010  
DCS 5000

### BAILEY

INFI 90

### BARBER COLMAN

Edac  
Maco IV  
Maco V  
Maco VI  
Maco 8000

### CINCINNATI-MILACRON

Apc-1 & 500

### CUTLER HAMMER

D-100, 200 & 500

### GENERAL ELECTRIC (FANUC)

90/20, 30 & 70 Series  
Series One, One Jr., Three, Six,  
Six Plus  
PiC 409 / 49

### HONEYWELL

620-10, 15, 16, 20, 25, 30 &  
35 Series

621 Series I/O System  
ICP 622

### ISSC/IPC

90 & 300 Series

### MITSUBISHI

F1 & F2 Series  
Series "A", "Ann" & "Q"

### MODICON

184, 384, 484, 584, 884 &  
984 Family  
Compact 984  
Micro 84  
Micro 984  
PC0984  
Quantum Series



### OMRON

S6 Series

### Symac

C20, C40K, C200H & C210

### RELIANCE

#### Automate

15, 20, 30 & 40 Series

#### Automax

AMX – 6010, 6011, 7010  
DCS 5000

### SHARP

W51  
W100

### SIEMENS

525, 535, 545, & 555 Series  
S5-110, 115 & 150



### SQUARE D

100, 300, 400, 500,  
700 & 8881 Series

### TELEMACHNIQUE

TSX Series

### TEXAS INSTRUMENTS

100 – 560 Series  
5TI & PM-550

### TOSHIBA

Ex-20 Plus

### TOYOPUC

PC1, PC2 & PC3 Series

### WESTINGHOUSE

PC 700, 900, 1100 & 1200

### YASKAWA

Memocon

SC684

SCR84

SCU84



**ALL UNITS ARE SYSTEM TESTED**

**\*12 MONTH IN-SERVICE WARRANTY**

Unless otherwise stated at time of quotation

**\*NO CHARGE EVALUATION**

An evaluation fee may apply for priority repairs